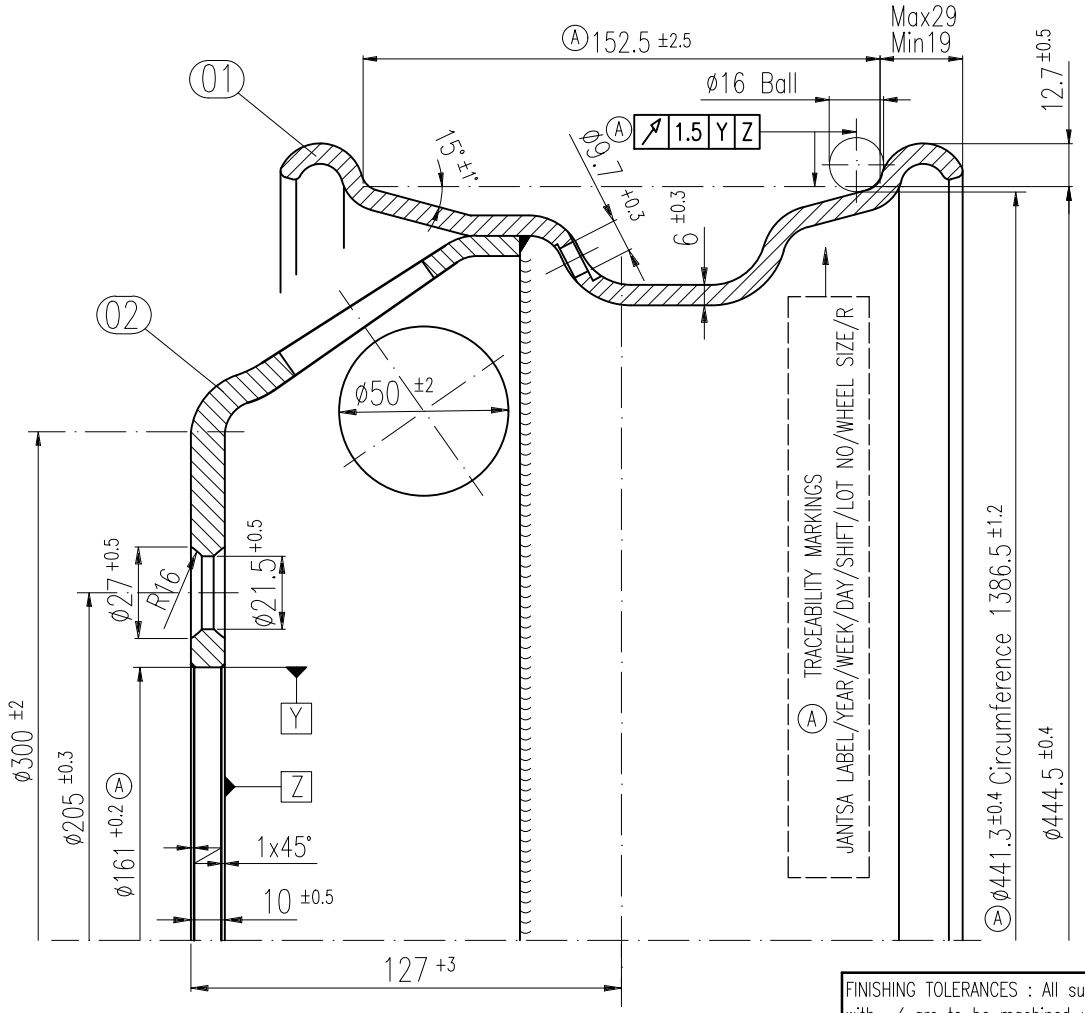
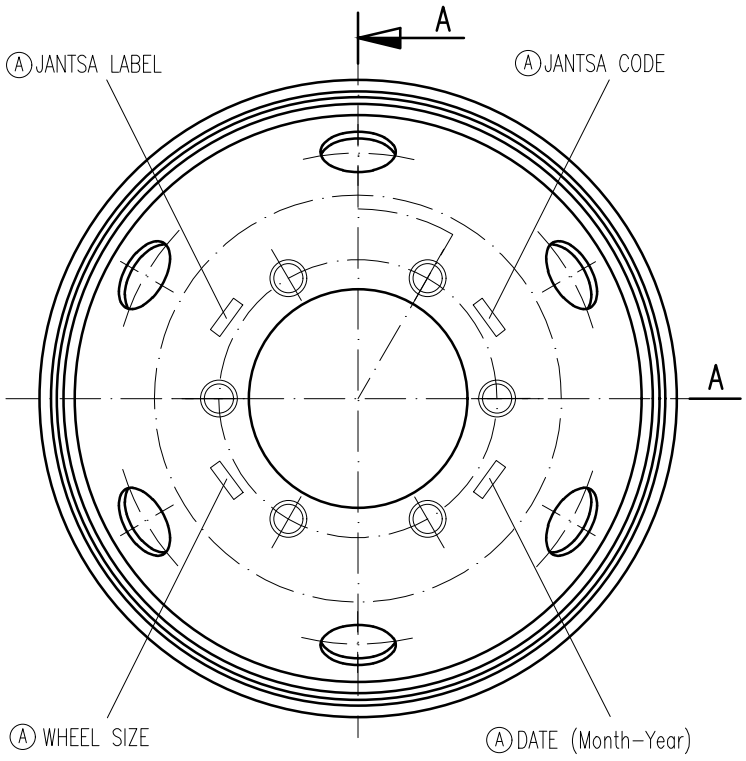
R&D ORIGINAL DOCUMENT

LETTER	DESCRIPTION	REVISION	DATE	REV.NO
A	Bore hole diameter tolerance is changed. Before +1 Now +0.2 Rim and disc markings added. Rim width.Laterial run – out 1.5mm.	Drawing is changed.	15.11.06	1

AA–SECTION





MON.NO	PCS	PART NAME	MATERIAL	CUTTING MEASURE	WEIGHT
02	1	DISC	ERD 3944 / St 44–2	–	–
01	1	RIM	ERD 3944 / St 44–2	–	–

DISTRIBUTION	
Technical Department	1
Production Department	1
Quality Assurance Dept.	1
INVESTMENT NO	
PAGE NO	

FINISHING TOLERANCES : All surfaces marked with ▽ are to be machined unless otherwise indicated general machining tolerances:

1) ANGULAR TOLERANCE = ±0° 10'

2) DIMENSIONAL TOLERANCE (mm)

	Up to 6	6 to 30	30 to 100	100 to 300
Diameter	±0.05	±0.1	±0.15	±0.2
Length	±0.1	±0.2	±0.3	±0.5

DO NOT ADJUST THE DIMESION FROM THE DRAWING

	NAME	SIGNATURE	DATE
DRAWN BY	I.TOK		08.12.98
CHECKED	M.KARADELI		08.12.98
APPROVED	S.BILGENOGLU		08.12.98

jantsa
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SCALE	Item Name:	DRAWING NO
–	17.5x6.00	600103